CHARGENEY DATA SHEET       Selected of the sele						
Section 1 - PRODUCT AND COMPANY IDENTIFICATION PRODUCT USE: SUPPLIER: PROPUCT NAME: WELD-ON <sup>2</sup> 40 2-Component Low VOC Adhesive (20:1 Mix Ratio) PRODUCT USE: SuPPLIER: MANUFACTURER: PS Corporation PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SECTION 2 - HAZARDS IDENTIFICATION GR CLASSIFICATION: Health Acute Toxicity: Category 3 Chronic Toxicity: Category 4 Chronic Toxicity: Categor						
PRODUCT NAME:       WELD-ON <sup>0</sup> 40 2-Component Low VOC Adhesive (20:1 Mix Ratio)         PRODUCT USE:       2-Component Adhesive for bonding termoplastics, metals and other composites         SUPPLIER:       MANUFACTURER:       IPS Coporation         MANUFACTURER:       IPS Coporation       17/108 South Main Street, Gardena, CA 90247-0379 Tel. 1-310-898-3300         Medical:       Category 4       Macute Toxicity:       Medical: CHEMTEL Tel. 800-255-3924, +1 813-248-0585 (International)       Medical: CHEMTEL Tel. 800-255-3924, +1 813-248-0585 (International)         Medical:       Category 4       Acute Toxicity:       Category 3       Farmable Liquid:       Category 2         State Toxicity:       Category 4       Acute Toxicity:       Category 4       Farmable Liquid:       Category 2         State Statements       Environmential       Processionary Statements       P202-00 crd primers, or all primers, or a						
PRODUCT USE:       2-Component Adhesive for bonding termoplastics, metals and other composite         SUPPLER:       MANUFACTURE:       PIPS Component Adhesive for bonding termoplastics, metals and other composite         Component Adhesive for bonding termoplastics, metals and other composite       PIPS Component Adhesive for bonding termoplastics, metals and other composite         Component Adhesive for bonding termoplastics, metals and other composite       PIPS Component Adhesive for bonding termoplastics, metals and other composite         Component Adhesive for bonding termoplastics, metals and other composite       PIPS Component Adhesive for bonding termoplastics, metals and other composite         Component Adhesive for bonding termoplastics, metals and other composite       PIPS Component Adhesive for bonding termoplastics, metals and other composite         Component Adhesive for bonding termoplastics, metals and prove for bonding termoplastics, metal adhesive for bonding termoplastics, metals adhesive for bonding termoplastics, metal adhesive for bonding termoplastics, metals adhesive for bonding termoplastics, metals adhesive for termoplastics, metal adhesive for termoplastics, metals adhesive for termoplastics, metals adhesive for termoplastic adhesive for termoplastic adhesive for termoplastic adhesive for the prove for termoplastic adhesive for termoplastic adhesive for the mutal subject adhesive for termoplastic adhe						
SUPPLER:     MANUFACTURE:     PS Corporation 1710 South Main Street, Gardena, CA 90248-3127 P.O. Box 279, Gardena, CA 90247-0379 Tel. 1310 Media-Stoot Main Street, Gardena, CA 90247-0379 Tel. 1310 Media-Stoot Media-Store, A 90247-0379 Tel. 1310 Media-Store, A 90247-0370 Tel. 1310 Media-Store, Media-Store,						
11/109 South Mein Stretz, Gardena, CA 90245-9327         P.O. Box 276, Gardena, CA 90245-9327, +1 813-248-0585 (International)         Medical: CHEMTEL Tal. 800-255-3924, +1 813-248-0585 (International)         Physical         <						
SECTION 2 - HAZARDS IDENTIFICATION         Health       Environmental       Physical         Category 4       Category 3       Farmable Liquid:       Category 2         Signal Word: Danger         Signal Word: Danger         Physical         Physical Statements       Proceedimments         Proceedimments       Proceedimments         Proceedimments       Proceedimments         Proceedimments       Proceedimments         Proceedimments       Proceedimments         Proceedimments       Proceedimments         Proceedimments       Proceedimments       Proceedimments         Proceedimments       Proceedimments       Proceedimments       Proceedimments       Proceedimments         Proceedimments       Proceedimments       Proceedimments       Proceedimments         Proceedimments       Proceedimments       Proceedimments       Proceedimments         Proceedimments       Proceedimments<						
Generation of the second state of the secon	585 (International)					
Health cycle Toxicity: Skin Initiation: Skin Initiation: Skin Sensitization: Category 2     Environmential Acute Toxicity: Category 4     Physical Flammable Liquid: Category 2       Skin Sensitization: State Sensitization: State Sensitization: Category 2     Chronic Toxicity: Category 4     Category 3       Skin Sensitization: State Sensitization: Category 2     Chronic Toxicity: Category 4     Category 4       Shin Sensitization: State Sensitization: Stat						
Skin Instation:       Category 2       Chronic Toxicity:       Category 4         Skin Sensitization:       Category 1       Category 2       Chronic Toxicity:       Category 4         Skin Sensitization:       Category 2       Chronic Toxicity:       Category 4         Skin Sensitization:       Category 1       Category 2       Signal Word:       Danger         State Statements       Proceautionary Statements       Proceautionary Statements       Proceautionary Statements         1225 - Highly flammable louid and vapor       H317 - May cause an allergic skin reaction       P232 - Keep container tightly toked       P232 - No on per in eyes, on skin P232 - No on per in eyes, on skin P35 - May cause respiratory inflation         1231 - Causes skin intration       H335 - May cause respiratory inflation       P232 - Reg Container tightly toked       P232 - No on threather vapor       P271 - Use on youtdoors or in a P230 - No on per in eyes, on skin H315 - May cause respiratory Intraval P382 - May couse respiratory Intraval P382 - May couser. Seek medical advice immediately.         Section 4 - FIRST AID MEASURES       Electory 10 - 2 (Jass242482 - May Couser. Seek medical advice immediately.         Skin contact:       Renove contaminated cothing and shoes. Wash skin fhoroughy with scap and						
Visit         Signal Word:         Darger           Parated Statements         Precautionary Statements         Precautionary Statements           P226 - Highly flammable liquid and vapor         H317 - May cause are expendent withtion         P233 - Keep container tightly load         P225: Do not get in eyes, on akit           P314 - Harmit in contact with skin         H335 - May cause respiratory inflation         P233 - Keep container tightly load         P252: Do not get in eyes, on akit           P315 - Causes skin inflation         H335 - May cause respiratory inflation         P233 - Keep container tightly load         P271 - Use only outdoors on a to all container tightly chock         P271 - Use only outdoors on a to all container tightly chock         P271 - Use only outdoors on a to all container tightly chock         P271 - Use only outdoors on a to all container tightly chock         P271 - Use only outdoors on a to all container tightly chock         P271 - Use only outdoors on a to all container tightly chock         P271 - Use only outdoors on a to all container tightly chock how be container to all container tightly chock how be container to all container tightly chock how be container to all contal all container to all container to all container to a						
H225 - Highly flammable liquid and vapor       H317 - May cause an allergic skin reaction       P232 - Keep container lightly desed       P232 - Do not get in eyes, on ski P231 - Lise endy outdoors or in a skin reaction         H315 - Causes skin retration       P233 - Keep container lightly desed       P232 - Do not get in eyes, on ski P231 - Use endy outdoors or in a skin retration         SECTION 3 - COMPOSITION/INFORMATION ON INGEEDIENTS       Events of the skin retration       P231 - Danes det in eyes, on ski P231 - Use endy outdoors or in a skin retration         Section 3 - COMPOSITION/INFORMATION ON INGEEDIENTS       Events of the skin retration       No N						
H315 - Hay cause respiratory initiation       P280 - Do not breathe vapor       P271 - Use only outdoors or in a fast - Gauses skin irritation         SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS       CAS       ENECS       REACH       CONCENTRATION         Component "A" (Base Resin)       CAS       ENECS       REACH       CONCENTRATION         Methyl Methacylate Monomer (MMA), "Stabilized       0.6-62-6       201-2197-1       01-2119452498-28-0000       40 - 65         Component "B" (Catalys-Initiator)       94-36-0       202-327-5       01-2119511472-50-0000       <15%						
High constraints           Section 3 - COMPOSITION/INFORMATION ON INGREDIENTS           Component "A" (Base Resin)           CAS         REACH         CONCENTRATION           Reach         CONCENTRATION           Method Michael Statized         Reach         CONCENTRATION           Method Michael Statized         Reach         CONCENTRATION           Method Michael Statized         Section 23 201-2971         01-2119452498-28-0000         40 - 65           Contact with schemical is subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (4DC           Michael Statistics found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.           Section 4 - FIRST AID MEASURES           Contact with eyes:         Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.           Stitt colspan="2">Stitt colspan="2">Stitt colspan="2">Stitt colspan="2">Section 103 colspan="2">Section 10 - 100 colspan="2">Contact with eyes:         Flush eyes immediately with eyes and water colspan="2">Flush eyes immediately with eyes and water colspan="2">Stitt colspan="2">Stitt colspan="2"         Contact with eyes:         <						
SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS           Carponent "A" (Base Resin)           Cas         ENECS         REACH         CONCENTRATION           Component "A" (Base Resin)         Concentration         Conclast diff heres         Concentration	weil-ventilated area					
Component "A" (Base Resin)         CAS         ENECS         REACH         CONCENTRATION           Wethyl Methacylate Monomer (MMA); "Stabilized         80-62-6         201-297-1         01-2119452498-28-0000         40 - 65           Component "B" (Catalyst-Initiator)         94-36-0         202-327-6         01-2119511472-50-0000         <15%						
Wethyl Wethactylate Monomer (MMA).* Stabilized Component "B" (Catalyst-Initiator)       80-62-6       201-297-1       01-2119511472-50-0000       40 - 65         Borzoyl Peroxide (BPO)*       94-36-0       202-327-6       01-2119511472-50-0000       <15%						
Benzoyl Peroxide (BPO)*       94-36-0       202-327-6       01-2119511472-50-0000       <15%						
All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that Indicates this chemical is sobject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40C indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.         SECTION 4 - FIRST AID MEASURES       Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.         Skin contact:       Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice immediately.         Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice immediate States Sections 5.       FIREFIGHTING MEASURES         Suitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       HMIs       NFPA         Unsuitable Extinguishing Media:       Water spray or stream.       Haalting a set.       2       2         Exposure Hazards:       Inhalation and dermal contact       Flammability 3       3       3         Combustion Products:       Oxides of carbon, oxides of nitrogen, hydrogen chloride       Reactivity 2       2       2         Protection for Firefighters:       Self-contained breathing aparatus or full-face positive pressure air-supply masks.       Section of a contact with sin or eyes (see section 8).       <						
# indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity.  SECTION 4 - FIRST AID MEASURES Contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. It irritation develops, seek medical advice Inhalation: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. It irritation develops, seek medical advice Ingestion: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. It irritation develops, seek medical advice Ingestion: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. It irritation develops, seek medical advice Ingestion: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. It irritation develops, seek medical advice Ingestion: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice Ingestion: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice Ingestion: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice Ingestion: Remove to fresh air. If breathing apparatus or milk to dilute. Do not induce vomiting. Seek medical advice immediate Section 5 - FIREFIGHTING MEASURES Unsultable Extinguishing Media: Unsultable Extinguishing Media: Unsultable Extinguishing Media: Unsultable Extinguishing Media: Combustion Products: Self-contained breathing apparatus or full-face positive pressure air-supply masks. Section 6 - ACCIDENTAL RELEASE MEASURES Personal precautions: Reep away from heat, sparks and open flame. Prevent product or liquids contaminated with product from entering severs, drains, soil or open water course. Transfer to a closable vessel (Metal or polyethylene [PE]) Section 7 - HANDLING AND STORAGE Handling: Avoid breathing of vapor,	listing.					
SECTION 4 - FIRST AID MEASURES         Contact with eyes:         Skin contact:       Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.         Skin contact:       Remove contaminated clothing and shoes. Wash skin thoroughly with scap and water. If irritation develops, seek medical advice immediately inhalation:       Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice immediate SECTION 5 - FIREFIGHTING MEASURES         Suitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       HMIS       NFPA         Unsuitable Extinguishing Media:       Ury chemical powder, carbon dioxide gas, foam, Halon, water fog.       HMIS       NFPA         Unsuitable Extinguishing Media:       Ury certaina of memal provide graph of stream.       Health 2 2       2         Unsuitable Extinguishing Media:       Water spray or stream.       Health 2       2         Unsuitable Extinguishing Media:       Water spray or stream.       Health 2       2         Contact with extra and some and gases.       Protection for Firefighters:       Self-containe dreathing apparatus or full-face positiv	FR372).					
Contact with eyes:       Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.         Skin contact:       Remove contaminated clothing and shoes.       Wash skin thoroughly with soap and water. If irritation develops, seek medical advice immediately.         Inhalation:       Remove to fresh air. If breathing is stopped, give arriticial respiration. If breathing is difficult, give oxygen. Seek medical advice immediate         Suitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       HMIS       NFPA         Unsuitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       Health       2       2         Combustion Products:       Oxides of carbon, oxides of nitrogen, hydrogen chloride       Reactivity       2       2         Self-contained breathing apparatus or full-face positive pressure air-supply masks.       Self-contained breathing apparatus or full-face positive pressure air-supply masks.         Section 6 - ACCIDENTAL RELEASE MEASURES       Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protervent contact with skin or eyes (see section 8).         Environmental Precautions:       Reep away from heat, sparks and open flame.       Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protervent contact with skin or eyes (see section 8).         Section 7 - HANDLING AND STORAGE       Measure (advice ontainmated with prod						
Inhalation: Ingestion:       Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediate SECTION 5 - FIREFIGHTING MEASURES         Suitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       HMIS       NFPA         Unsuitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       Health       2       2         Combustion Products:       Oxides of carbon, oxides of nitrogen, hydrogen chloride hydrocarbons, acrid smoke and gases.       Flaamability       3       3         Protection for Firefighters:       Self-contained breathing apparatus or full-face positive pressure air-supply masks.       Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory prote Prevent contact with skin or eyes (see section 8).       Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         Section 7 - HANDLING AND STORAGE       Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tighthy close						
Ingestion:       Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediate         Section 5 - FIREFIGHTING MEASURES       Humis       NFPA         Suitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       Health 2       2         Unsuitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       Health 2       2         Combustion Products:       Oxides of carbon, oxides of nitrogen, hydrogen chloride       Reactivity       2       2         Protection for Firefighters:       Self-contained breathing apparatus or full-face positive pressure air-supply masks.       Self-contained breathing apparatus or full-face positive pressure air-supply masks.         Section 6 - ACCIDENTAL RELEASE MEASURES       Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory prote prevent contact with skin or eyes (see section 8).         Environmental Precautions:       Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Mela or polyethylene [PE])         Section 7 - HANDLING AND STORAGE       Handling:         Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fu						
Suitable Extinguishing Media:       Dry chemical powder, carbon dioxide gas, foam, Halon, water fog.       HMIS       NFPA         Unsuitable Extinguishing Media:       Water spray or stream.       Health       2       2         Exposure Hazards:       Inhalation and dermal contact       Flammability       3       3         Combustion Products:       Oxides of carbon, oxides of nitrogen, hydrogen chloride       Reactivity       2       2         Protection for Firefighters:       Self-contained breathing apparatus or full-face positive pressure air-supply masks.       Reactivity       2       2         SECTION 6 - ACCIDENTAL RELEASE MEASURES       Very or stream.       Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory proter Prevent contact with skin or eyes (see section 8).         Prevent contact with skin or eyes (see section 8).       Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.         Methods for Cleaning up:       Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools.         Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE         Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing.         Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. </td <td>ly.</td>	ly.					
Unsuitable Extinguishing Media:       Water spray or stream.       Health       2       2         Exposure Hazards:       Inhalation and dermal contact       Flammability       3       3         Combustion Products:       Oxides of carbon, oxides of nitrogen, hydrogen chloride       Reactivity       2       2         Protection for Firefighters:       Self-contained breathing apparatus or full-face positive pressure air-supply masks.       Reactivity       2       2         SECTION 6 - ACCIDENTAL RELEASE MEASURES       Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory prote Prevent contact with skin or eyes (see section 8).       Provide sufficient ventilation or eyes (see section 8).         Environmental Precautions:       Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE         Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling. Keep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated	0-Minimal					
Combustion Products:       Oxides of carbon, oxides of nitrogen, hydrogen chloride hydrocarbons, acrid smoke and gases.       Reactivity       2       2         Protection for Firefighters:       Self-contained breathing apparatus or full-face positive pressure air-supply masks.       2       2         SECTION 6 - ACCIDENTAL RELEASE MEASURES       Self-contained breathing apparatus or full-face positive pressure air-supply masks.       2       2         Section 6 - ACCIDENTAL RELEASE MEASURES       Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation eqiuipment or wear suitable respiratory prote Prevent contact with skin or eyes (see section 8).       Prevent contact with skin or eyes (see section 8).         Environmental Precautions:       Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE         Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in to Keep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins	1-Slight					
hydrocarbons, acrid smoke and gases.         Protection for Firefighters:       Self-contained breathing apparatus or full-face positive pressure air-supply masks.         SECTION 6 - ACCIDENTAL RELEASE MEASURES         Personal precautions:       Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory proteon prevent contact with skin or eyes (see section 8).         Environmental Precautions:       Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE         Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in ukeep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins.         SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION         EXPOSURE LIMITS:       Component       ACGIH 8-hr TLV       ACGIH 8-hr TEL       OSHA 8-hr PEL       OSHA 9 SHA       OSHA 8-hr PEL       CAL/OSHA 8-hr PEL       CAL/OSHA       CAL/OSHA </td <td>2-Moderate 3-Serious</td>	2-Moderate 3-Serious					
SECTION 6 - ACCIDENTAL RELEASE MEASURES         Personal precautions:       Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protent prevent contact with skin or eyes (see section 8). Prevent contact with skin or eyes (see section 8).         Environmental Precautions:       Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE       Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in ukeep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins.         SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION         Component       ACGIH 8-hr TLV       OSHA 8-hr PEL       OSHA 9CH_0SHA 8-hr PEL	4-Severe					
Personal precautions:       Keep away from heat, sparks and open flame. Provide sufficient ventilation, use explosion-proof exhaust ventilation eqiuipment or wear suitable respiratory prote Prevent contact with skin or eyes (see section 8). Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in u Keep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in u Keep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins.         Storage:       Component       ACGIH 8-hr TLV       Storage 16 - MAR       OSHA 8-hr PEL       OSHA 15 min STEL       OSHA PEL-Ceiling       CAL/OSHA 8-hr PEL       CAL/OSHA Ceiling						
Environmental Precautions:       Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory proter Prevent contact with skin or eyes (see section 8).         Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE         Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in ukeep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins.         SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION         EXPOSURE LIMITS:       Component       ACGIH 8-hr TLV       OSHA 8-hr PEL       OSHA 15 min STEL       OSHA 8-hr PEL       OSHA 8-hr PEL       OSHA 8-hr PEL       OSHA 8-hr PEL       OSHA 8-hr PEL       OSHA 8-hr PEL       CAL/OSHA 8-hr PEL       Cal/OSHA Ceiling						
Environmental Precautions: Methods for Cleaning up:       Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course. Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE         Handling: Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.         Storage: Storage: Storage: Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in u Keep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins.         SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION         EXPOSURE LIMITS:       Component       ACGIH 8-hr TLV       OSHA 8-hr PEL       OSHA 9SHA 8-hr PEL       OSHA 8-hr PEL	ective equipment.					
Methods for Cleaning up:       Contain spill with sand or other inert adsorbent or absorbent material. Use non-sparking tools. Transfer to a closable vessel (Metal or polyethylene [PE])         SECTION 7 - HANDLING AND STORAGE         Handling:       Avoid breathing of vapor, avoid contact with eyes, skin and clothing. Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods. Do not eat, drink or smoke while handling.         Storage:       Store between 50° - 80°F (10° - 27°C). Store in ventilated room or shade away from direct sunlight. Keep container tightly closed when not in ukeep away from ignition sources and incompatible materials. Follow all precautionary information on container label and product bulletins.         SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION         EXPOSURE LIMITS:       Component       ACGIH 8-hr TLV       OSHA 15-min STEL       OSHA PEL-Ceiling       OSHA 8-hr PEL       OSHA 8-hr PEL       OSHA 8-hr PEL       CAL/OSHA Ceiling						
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EXPOSURE LIMITS: Component ACGIH 8-hr TLV 15-min STEL 8-hr PEL 15 min STEL 0SHA OSHA CAL/OSHA CAL/OSHA CAL/OSHA						
EAPOSORE LINITS: Component 8-hr TLV 15-min STEL 8-hr PEL 15 min STEL PEL-Ceiling 8-hr PEL Ceiling	CAL/OSHA					
Methyl Methacrylate Mon.   50 ppm   100 ppm   100 ppm   N/E   N/E   50 ppm   N/E	15-min STEL					
Benzoyl Peroxide 5 mg/m <sup>3</sup> N/E 5 mg/m <sup>3</sup> N/E N/E N/E N/E N/E	100 ppm N/E					
Engineering Controls: Use local exhaust as needed.	<u>.                                    </u>					
Monitoring: Maintain breathing zone airborne concentrations below exposure limits. Personal Protective Equipment (PPE):						
Eye Protection: Avoid contact with eyes, wear splashproof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side	-1-1-1-1-					
Skin Protection: Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion. Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive applications and the statement of the stateme	snields,					
practices and procedures are used for making structural bonds.						
Respiratory Protection: Use in a well-ventilated room. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached.						
When limits approached, use respiratory protection equipment.						



## **GHS SAFETY DATA SHEET**

Date Revised: MAR 2020 Supersedes: JUL 2019

## WELD-ON<sup>®</sup> 40 2-Component Low VOC Adhesive (20:1 Mix Ratio)

	ICAL AND CHEMICA	L PROPERTIES						
Appearance:		heavy viscous liquid, "B" - C	Clear low viscosity liquid	Odor Threshold:	"A" 0.75 ppm: MMA, "B" Slight			
Odor:		Solvent Odor, "B" - Mild		Active Oxygen Content:				
pH: Boiling Point:	Not Applica	סופ C (212.9°F) Based on first b	oiling component: MMA	Evaporation Rate: Flammability:	"A" - > 1.0, "B" - <1 (BUAC = 1) "A" - Category 2, "B" - Category 4			
Boning Font.	"B" Decomp	· · · ·	oning component. WWA	Flammability Limits:	LEL: "A" - 1.6% based on MMA			
Flash Point:			1MA, "B" 84°C (184°F) for BPO	· ····, -····	UEL: "A" - 12.5% based on MMA			
Specific Gravity:		23°C (73°F) "B" 1.160 @23			LEL & UEL: "B" - Not Established			
Solubility:		n Water (MMA, MAA), "B" -						
Auto-ignition Temper Decomposition Temp		(789.8°F): MMA, "B": Not E pplicable, "B" - 110ºC (230°F		Vapor Pressure:	"A" 29 mm Hg @ 20°C (68°F): MMA			
VOC Content:		/I mixed, "B" - None	)	Vapor Density:	"A" - >3 (Air = 1), "B" - N/E			
SECTION 10 - STAR								
Stability:		Stable, unless heated						
Hazardous decompos	sition products:	,	es of carbon, oxides of nitrogen	, hydrogen chloride, hydroca	rbons.			
	P	acrid smoke and gases u		, <i>,</i>	·····,			
Conditions to avoid:			nlight, heat, sparks, open flame	and other ignition sources.				
Incompatible Materia	is:	Reducing and oxidizing a	gents and metal contaminants					
SECTION 11 - TOXICOLOGICAL INFORMATION								
Likely Routes of Exposure		Eye and Skin Contact						
Acute symptoms and effe								
			headache. Can cause drowsin					
•			ult in severe eye injury with corr		•			
		•	skin irritation. Dermatitis may	occur with prolonged contact				
		ng, diarrhea and mental slug	jgishness.					
Chronic (long-term) effect		n to humans			Tanad Onesa			
Toxicity:		LD50 mailea (rot) Dormales 25000		C50	Target Organs STOT SE3			
Methyl Methacrylate Monor Benzoyl Peroxide	Oral: 7900 r Oral: 6400 r	ng/kg (rat), Dermal: >35000		hrs. 7093 PPM (rat) 96 hours (guppy)	5101 5E3			
		8 8 ( )	-					
Reproductive Effects Not Established	Teratogenicity Not Established	<u>Mutagenicity</u> Not Established	Embryotyxicity Not Established	Sensitization to Product Not Established	Synergistic Products Not Established			
SECTION 12 - ECO		•	· · · · · · · · · · · ·					
	None known							
		ment this product can mov	e rapidly through the soil					
•								
	Not Established							
SECTION 13 - WAS		SIDERATIONS						
Follow local and national	I regulations. Consult local of							
		disposal expert.						
SECTION 14 - TRAN		disposal expert.						
	ISPORT INFORMAT	disposal expert.	EXCEPT	ON for Ground Shipping				
SECTION 14 - TRAN Proper Shipping Name: Hazard Class: Secondary Risk:	ISPORT INFORMAT Adhesives 3 None	disposal expert. ON DOT Limi	ted Quantity: Up to 5L per inne	r packaging, 30 kg gross we				
SECTION 14 - TRAN Proper Shipping Name: Hazard Class: Secondary Risk: Identification Number:	ISPORT INFORMATI Adhesives 3 None UN 1133	disposal expert. ON DOT Limi	ted Quantity: Up to 5L per inne	r packaging, 30 kg gross we	ight per package. ay qualify under DOT as "ORM-D" .			
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