CHARGENEY DATA SHEET Selected of the sele						
Section 1 - PRODUCT AND COMPANY IDENTIFICATION PRODUCT USE: SUPPLIER: PROPUCT NAME: WELD-ON ² 40 2-Component Low VOC Adhesive (20:1 Mix Ratio) PRODUCT USE: SuPPLIER: MANUFACTURER: PS Corporation PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SUPPLIER: MANUFACTURER: PS Component Adhesive for bonding temoplastics, metals and other composites SECTION 2 - HAZARDS IDENTIFICATION GR CLASSIFICATION: Health Acute Toxicity: Category 3 Chronic Toxicity: Category 4 Chronic Toxicity: Categor						
PRODUCT NAME: WELD-ON ⁰ 40 2-Component Low VOC Adhesive (20:1 Mix Ratio) PRODUCT USE: 2-Component Adhesive for bonding termoplastics, metals and other composites SUPPLIER: MANUFACTURER: IPS Coporation MANUFACTURER: IPS Coporation 17/108 South Main Street, Gardena, CA 90247-0379 Tel. 1-310-898-3300 Medical: Category 4 Macute Toxicity: Medical: CHEMTEL Tel. 800-255-3924, +1 813-248-0585 (International) Medical: CHEMTEL Tel. 800-255-3924, +1 813-248-0585 (International) Medical: Category 4 Acute Toxicity: Category 3 Farmable Liquid: Category 2 State Toxicity: Category 4 Acute Toxicity: Category 4 Farmable Liquid: Category 2 State Statements Environmential Processionary Statements P202-00 crd primers, or all primers, or a						
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11/109 South Mein Stretz, Gardena, CA 90245-9327 P.O. Box 276, Gardena, CA 90245-9327, +1 813-248-0585 (International) Medical: CHEMTEL Tal. 800-255-3924, +1 813-248-0585 (International) Physical <						
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H315 - Hay cause respiratory initiation P280 - Do not breathe vapor P271 - Use only outdoors or in a fast - Gauses skin irritation SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS CAS ENECS REACH CONCENTRATION Component "A" (Base Resin) CAS ENECS REACH CONCENTRATION Methyl Methacylate Monomer (MMA), "Stabilized 0.6-62-6 201-2197-1 01-2119452498-28-0000 40 - 65 Component "B" (Catalys-Initiator) 94-36-0 202-327-5 01-2119511472-50-0000 <15%						
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All of the constituents of this adhesive product are listed on the TSCA inventory of chemical substances maintained by the US EPA, or are exempt from that Indicates this chemical is sobject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act of 1986 (40C indicates that this chemical is found on Proposition 65's List of chemicals known to the State of California to cause cancer or reproductive toxicity. SECTION 4 - FIRST AID MEASURES Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately. Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice immediately. Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice immediate States Sections 5. FIREFIGHTING MEASURES Suitable Extinguishing Media: Dry chemical powder, carbon dioxide gas, foam, Halon, water fog. HMIs NFPA Unsuitable Extinguishing Media: Water spray or stream. Haalting a set. 2 2 Exposure Hazards: Inhalation and dermal contact Flammability 3 3 3 Combustion Products: Oxides of carbon, oxides of nitrogen, hydrogen chloride Reactivity 2 2 2 Protection for Firefighters: Self-contained breathing aparatus or full-face positive pressure air-supply masks. Section of a contact with sin or eyes (see section 8). <						
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SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION EXPOSURE LIMITS: Component ACGIH 8-hr TLV ACGIH 15-min STEL OSHA 8-hr PEL OSHA 0SHA 15 min STEL OSHA 0SHA 9-hr PEL CAL/OSHA 8-hr PEL CAL/OSHA CAL/OSHA Ceiling	se.					
EXPOSURE LIMITS: Component ACGIH 8-hr TLV 15-min STEL 8-hr PEL 15 min STEL 0SHA OSHA CAL/OSHA CAL/OSHA CAL/OSHA						
EAPOSORE LINITS: Component 8-hr TLV 15-min STEL 8-hr PEL 15 min STEL PEL-Ceiling 8-hr PEL Ceiling	CAL/OSHA					
Methyl Methacrylate Mon. 50 ppm 100 ppm 100 ppm N/E N/E 50 ppm N/E	15-min STEL					
Benzoyl Peroxide 5 mg/m ³ N/E 5 mg/m ³ N/E N/E N/E N/E N/E	100 ppm N/E					
Engineering Controls: Use local exhaust as needed.	<u>. </u>					
Monitoring: Maintain breathing zone airborne concentrations below exposure limits. Personal Protective Equipment (PPE):						
Eye Protection: Avoid contact with eyes, wear splashproof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side	-1-1-1-1-					
Skin Protection: Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion. Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection when normal adhesive applications and the statement of the stateme	snields,					
practices and procedures are used for making structural bonds.						
Respiratory Protection: Use in a well-ventilated room. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above. With normal use, the Exposure Limit Value will not usually be reached.						
When limits approached, use respiratory protection equipment.						



GHS SAFETY DATA SHEET

Date Revised: MAR 2020 Supersedes: JUL 2019

WELD-ON[®] 40 2-Component Low VOC Adhesive (20:1 Mix Ratio)

	ICAL AND CHEMICA	L PROPERTIES						
Appearance:		heavy viscous liquid, "B" - C	Clear low viscosity liquid	Odor Threshold:	"A" 0.75 ppm: MMA, "B" Slight			
Odor:		Solvent Odor, "B" - Mild		Active Oxygen Content:				
pH: Boiling Point:	Not Applica	סופ C (212.9°F) Based on first b	oiling component: MMA	Evaporation Rate: Flammability:	"A" - > 1.0, "B" - <1 (BUAC = 1) "A" - Category 2, "B" - Category 4			
Boning Font.	"B" Decomp	· · · ·	oning component. WWA	Flammability Limits:	LEL: "A" - 1.6% based on MMA			
Flash Point:			1MA, "B" 84°C (184°F) for BPO	· ····, -····	UEL: "A" - 12.5% based on MMA			
Specific Gravity:		23°C (73°F) "B" 1.160 @23			LEL & UEL: "B" - Not Established			
Solubility:		n Water (MMA, MAA), "B" -						
Auto-ignition Temper Decomposition Temp		(789.8°F): MMA, "B": Not E pplicable, "B" - 110ºC (230°F		Vapor Pressure:	"A" 29 mm Hg @ 20°C (68°F): MMA			
VOC Content:		/I mixed, "B" - None)	Vapor Density:	"A" - >3 (Air = 1), "B" - N/E			
SECTION 10 - STAR								
Stability:		Stable, unless heated						
Hazardous decompos	sition products:	,	es of carbon, oxides of nitrogen	, hydrogen chloride, hydroca	rbons.			
	P	acrid smoke and gases u		, <i>,</i>	·····,			
Conditions to avoid:			nlight, heat, sparks, open flame	and other ignition sources.				
Incompatible Materia	is:	Reducing and oxidizing a	gents and metal contaminants					
SECTION 11 - TOXICOLOGICAL INFORMATION								
Likely Routes of Exposure		Eye and Skin Contact						
Acute symptoms and effe								
			headache. Can cause drowsin					
•			ult in severe eye injury with corr		•			
		•	skin irritation. Dermatitis may	occur with prolonged contact				
		ng, diarrhea and mental slug	jgishness.					
Chronic (long-term) effect		n to humans			Tanad Onesa			
Toxicity:		LD50 mailea (rot) Dormales 25000		C50	Target Organs STOT SE3			
Methyl Methacrylate Monor Benzoyl Peroxide	Oral: 7900 r Oral: 6400 r	ng/kg (rat), Dermal: >35000		hrs. 7093 PPM (rat) 96 hours (guppy)	5101 5E3			
		8 8 ()	-					
Reproductive Effects Not Established	Teratogenicity Not Established	<u>Mutagenicity</u> Not Established	Embryotyxicity Not Established	Sensitization to Product Not Established	Synergistic Products Not Established			
SECTION 12 - ECO		•	· · · · · · · · · · · ·					
	None known							
		ment this product can mov	e rapidly through the soil					
•								
	Not Established							
SECTION 13 - WAS		SIDERATIONS						
Follow local and national	I regulations. Consult local of							
		disposal expert.						
SECTION 14 - TRAN		disposal expert.						
	ISPORT INFORMAT	disposal expert.	EXCEPT	ON for Ground Shipping				
SECTION 14 - TRAN Proper Shipping Name: Hazard Class: Secondary Risk:	ISPORT INFORMAT Adhesives 3 None	disposal expert. ON DOT Limi	ted Quantity: Up to 5L per inne	r packaging, 30 kg gross we				
SECTION 14 - TRAN Proper Shipping Name: Hazard Class: Secondary Risk: Identification Number:	ISPORT INFORMATI Adhesives 3 None UN 1133	disposal expert. ON DOT Limi	ted Quantity: Up to 5L per inne	r packaging, 30 kg gross we	ight per package. ay qualify under DOT as "ORM-D" .			
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